



# C E R T I F I C A T E

Welding of railway vehicles and components according to  
EN 15085-2:2020+A1:2023

SVS/15085/CL1/058/09/5

The Swiss Welding Association hereby certifies that the welding company

**ESTECH Industries AG**  
**Fischer Frech-Hoch**  
**Industriestrasse 6**  
**5616 Meisterschwanden**  
**Switzerland**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2024-10-07 until 2027-10-06

Basel, 2024-09-20  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) CHEHOK

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Dipl.-Ing. SUTTER  
Head of certification body



## Scope of the certificate

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23.1 23.1	t = 3 - 20 mm t = 3 - 34 mm	FW BW
135	2.1 8.1/3.1 8.1	t = 3 - 20 mm t = 3 - 24 mm t = 3 - 8 mm	- FW -
141	23.1 8.1/1.2  8.1	t = 3 - 12 mm t = 3 - 16 mm D ≥ 25 mm t = 3 - 14 mm D ≥ 25 mm	BW FW  FW
784	8/2.1	D = 3 - 8 mm	-

### Area of Application:

- New build of components for railway vehicles

### Responsible welding coordinator(s):

Torsten Richter, Level A (IWE) [external]

born: 1967-08-03

### 1st deputy(ies) of the responsible welding coordinator(s):

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### Others deputies:

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### Remarks:

"Small welding manufacturer with a single welding shop"

### Register no.:

SVS/15085/CL1/058/09/5

### General provisions:

The General Terms and Conditions of the Swiss Welding Association apply in the currently valid version.