



C E R T I F I C A T E

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

SVS/15085/CL1/058/09/5A1

The Swiss Welding Association hereby certifies that the welding company

ESTECH Industries AG
Fischer Frech-Hoch
Industriestrasse 6
5616 Meisterschwanden
Switzerland

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2024-10-07 until 2027-10-06

Basel, 2025-10-13
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) CHEHOK



Dipl.-Ing. SUTTER
Head of certification body



Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23.1	t = 3 - 20 mm	FW
135	2.1 8.1/3.1 8.1	t = 3 - 20 mm t = 3 - 24 mm t = 3 - 8 mm	- FW -
141	8.1/1.2 8.1	t = 3 - 16 mm D ≥ 25 mm t = 3 - 14 mm D ≥ 25 mm	FW FW
784	8/2.1	D = 3 - 8 mm	-

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Torsten Richter, Level A (IWE) [external]

born: 1967-08-03

1st deputy(ies) of the responsible welding coordinator(s):

Alexander Gutmann, Level C (IWS)

born: 1990-02-27

Others deputies:

-

Remarks:

“Small welding manufacturer with a single welding shop”

Register no.:

SVS/15085/CL1/058/09/5A1

General provisions:

The General Terms and Conditions of the Swiss Welding Association apply in the currently valid version.